

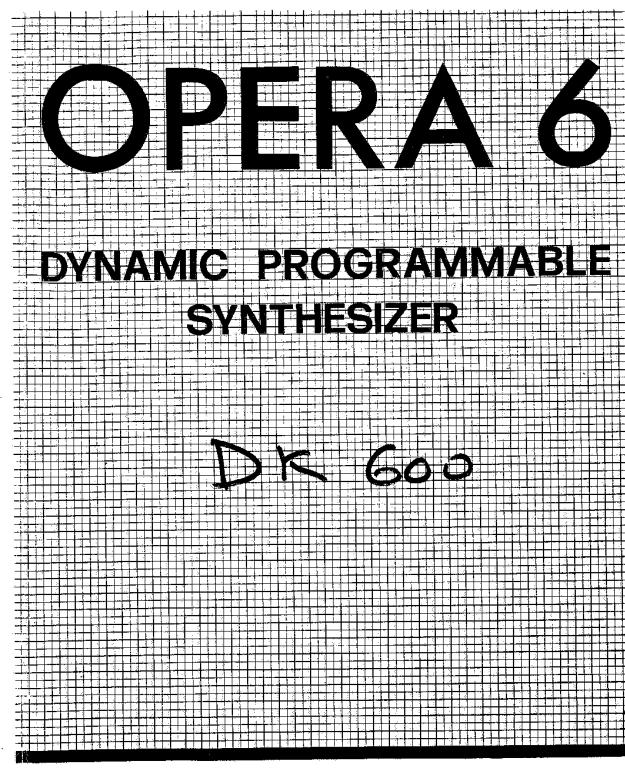
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UPDATED OCTOBER 1983



SOCIETÀ INDUSTRIE ELETTRONICHE s.p.a.

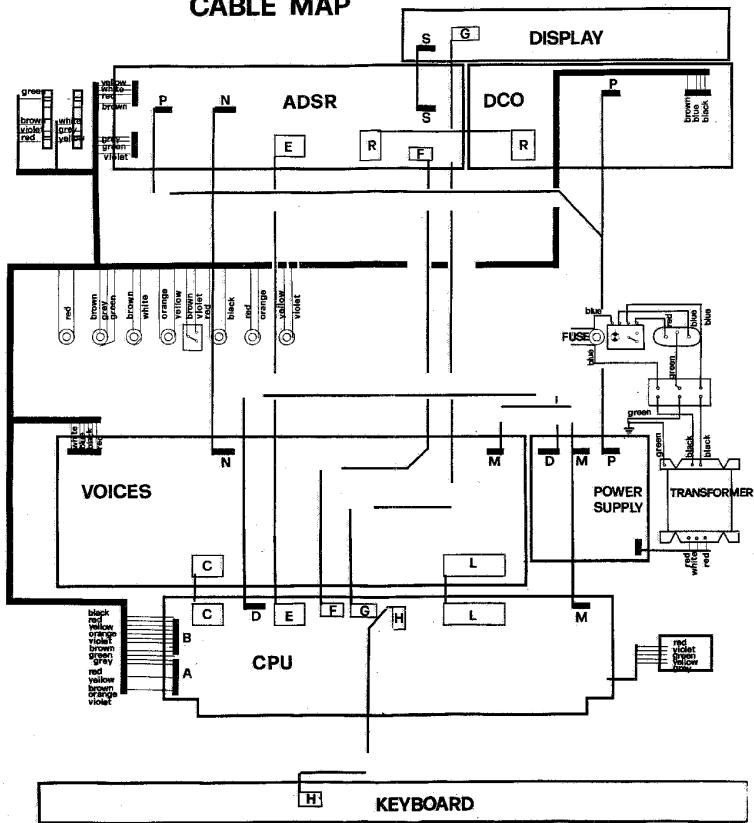
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P.I. 018 196 - 03202 SAN BENEDETTO DEL TRONTO (AP) (ITALY)
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Codice Fiscale a Partita IVA 0000201067
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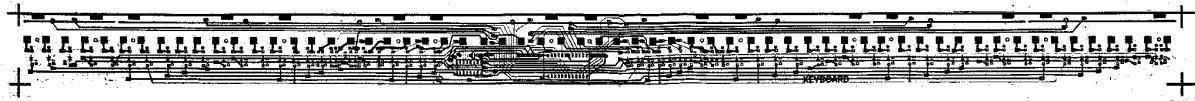
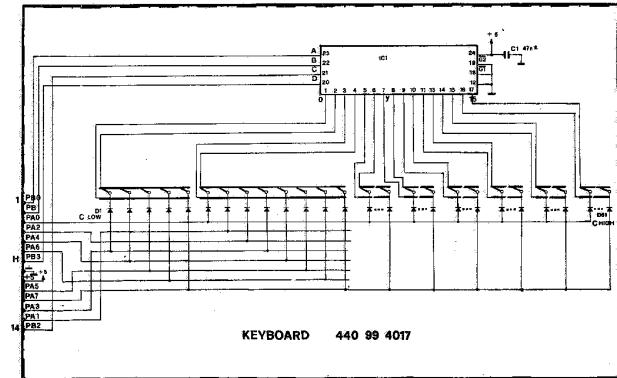
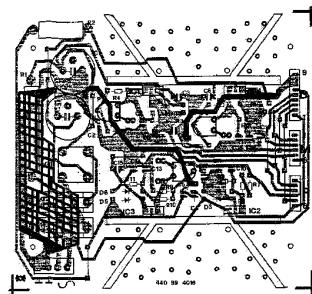
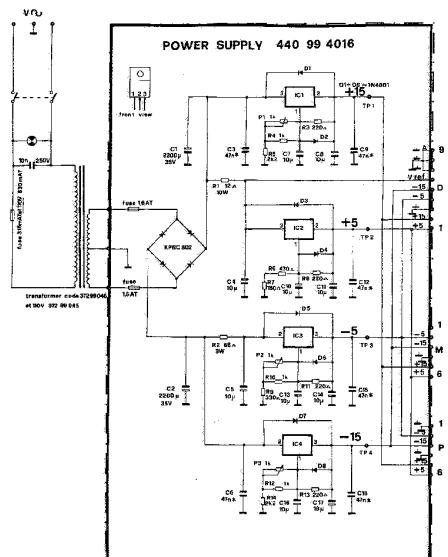


SCHEMATIC
DIAGRAM



CABLE MAP





1 DISPLAY BOARD ASSY 590 05 0045
590 05 0050

2 D.C.O. BOARD(LEFT) ASSY 590 05 0047

3 ADSR BOARD(RIGHT)ASSY 590 05 0048

4 VOICES ASSY 590 06 0056

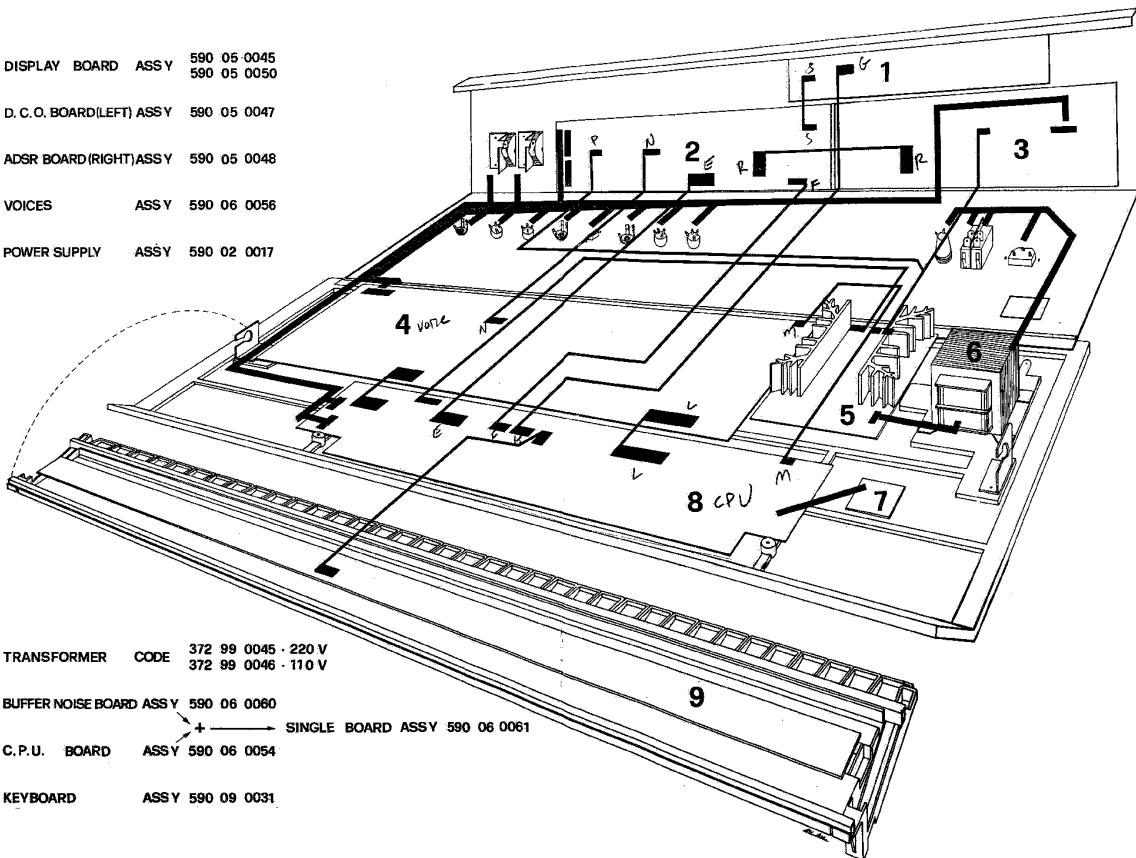
5 POWER SUPPLY ASSY 590 02 0017

6 TRANSFORMER CODE 372 99 0045 - 220 V
372 99 0046 - 110 V

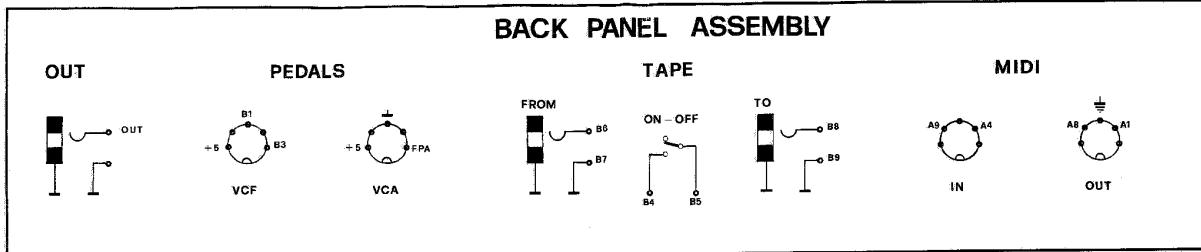
7 BUFFER NOISE BOARD ASSY 590 06 0060

8 C.P.U. BOARD ASSY 590 06 0054

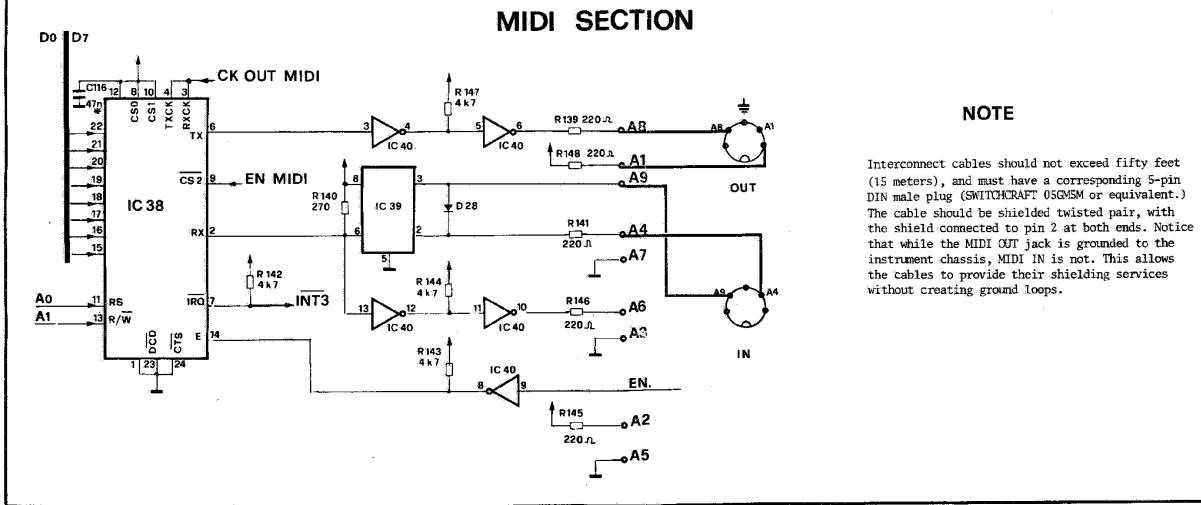
9 KEYBOARD ASSY 590 09 0031



BACK PANEL ASSEMBLY



MIDI SECTION



ADJUSTMENT

ADJUSTMENT SEQUENCE

1. Power Supply Trim
2. HFO A Tuning
3. Waveform Gen. Amplitude Adjustment
4. VCA Gain Adjustment
5. HFO B Tuning
6. HFO Time Adjustment
7. VCF Offset Adjustment

All adjustments must be made after the instrument's power has been on for at least five minutes.

POWER SUPPLY TRIM

- 1) Set DMM to TPI (-4016) and adjust P1 to read +15,000 V
- 2) Set DMM to TP2 (-4016) and read +5V 251.
- 3) Set DMM to TP3 (-4016) and adjust P2 to read -5,000 V.
- 4) Set DMM to TP4 (-4016) and adjust P3 to read -15,000 V.

Note: the supply must be fully loaded.

HFO A TUNING (.5009)

- 1) Press FREE, introduce saw-tooth A (L.E.D. WAVES), set CUTOFF to the max. and RESONANCE to the min.
- 2) Set MASTER TUNE to the center.
- 3) Press the second 'A' (from the right) and adjust P1 to obtain a 440 Hz frequency (use a diapason).

WAVEFORM GEN. AMPLITUDE ADJUSTMENT (.5011)

- 1) Press FREE.
- 2) Connect oscilloscope to TPI.
- 3) Introduce saw-tooth A.
- 4) Press the first 'A' (from the right) and set the saw-tooth amplitude to +4,800 Vpp operating trimmer P3.
- 5) Press the first 'B' (from the left- three octaves lower than the former) and set amplitude to +4,800 Vpp operating trimmer P4.
- 6) Verify that the saw-tooth amplitude is +4,800 Vpp on the whole keyboard (use a diapason).
- 7) Connect oscilloscope to TP3.
- 8) Repeat point 4) operating P1.
- 9) Repeat point 5) operating P2.
- 10) Repeat point 6).
- 11) This adjustment is to be made for the 6 voices.

HFO A TUNING (.5009)

- 1) Connect oscilloscope to TP2.
- 2) Recall program 50.
- 3) Verify that the 6 voices' FM's are at 501.

VCF CUTOFF AND RESONANCE ADJUSTMENT (.5011)

- 1) Recall program 5011.
- 2) Connect oscilloscope to TP24.
- 3) Press any key and set the sine amplitude (any frequency), to 400 mVpp operating P5 of the voice indicated by the lit L.E.D.
- 4) Repeat point 3) for the 6 voices.
- 5) Set P6 to the center.
- 6) Connect oscilloscope to TP24.
- 7) Press any key and set the sine frequency to 889 Hz operating P7 of the voice indicated by the lit L.E.D.
- 8) Repeat point 7 for the 6 voices.

ADS TIME ADJUSTMENT (.5011)

- 1) Recall program 52.
- 2) Connect oscilloscope to pin 10 (IC 1) or to R7 of voice 1.
- 3) Press any key and set attack time to 5.800 seconds operating P10 of the voice indicated by the lit L.E.D.
- 4) Repeat point 3) for the 6 voices.

VCA GAIN ADJUSTMENT (.5011)

- 1) Press FREE.
- 2) Introduce saw-tooth A.
- 3) Set CUTOFF to the min.
- 4) Set RESONANCE to the min.
- 5) Connect oscilloscope to TP24.
- 6) Press middle 'C' and adjust P9 of the voice indicated by the lit L.E.D. to obtain a saw-tooth amplitude equal to 400 mVpp.

HFO B ADJUSTMENT (.5009)

- 1) Recall program 50.
- 2) Press any key and adjust P5 so as to eliminate the beat between HFO A and HFO B.

VCF OFFSET ADJUSTMENT (.5011)

- 1) Press FREE.
- 2) Set W3 CUTOFF to 3/4.
- 3) Set W3 RESONANCE to the min.
- 4) Connect DMM to TP24.
- 5) Press any key and set any key, read voltage on DMM e.g. -1.34 mV.
- 6) Press any key and adjust P6 of the voice indicated by the lit L.E.D. so as to read the same voltage as per point 5) on the DMM.
- 7) Repeat point 6) for the 6 voices.

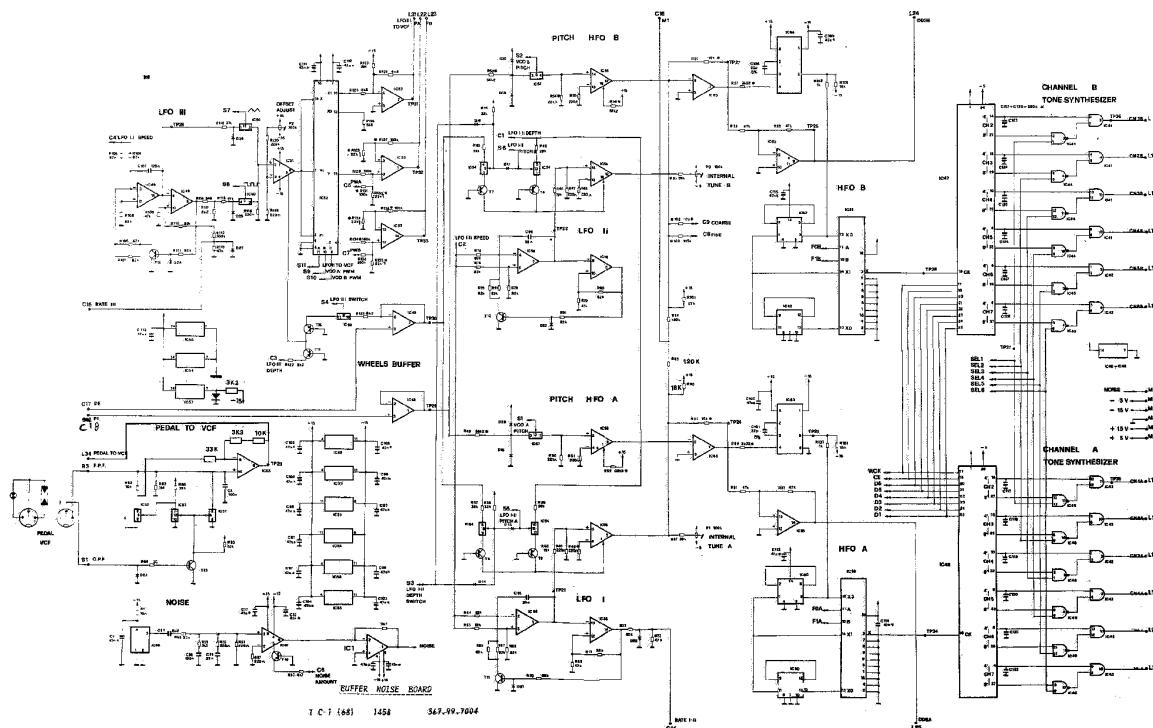
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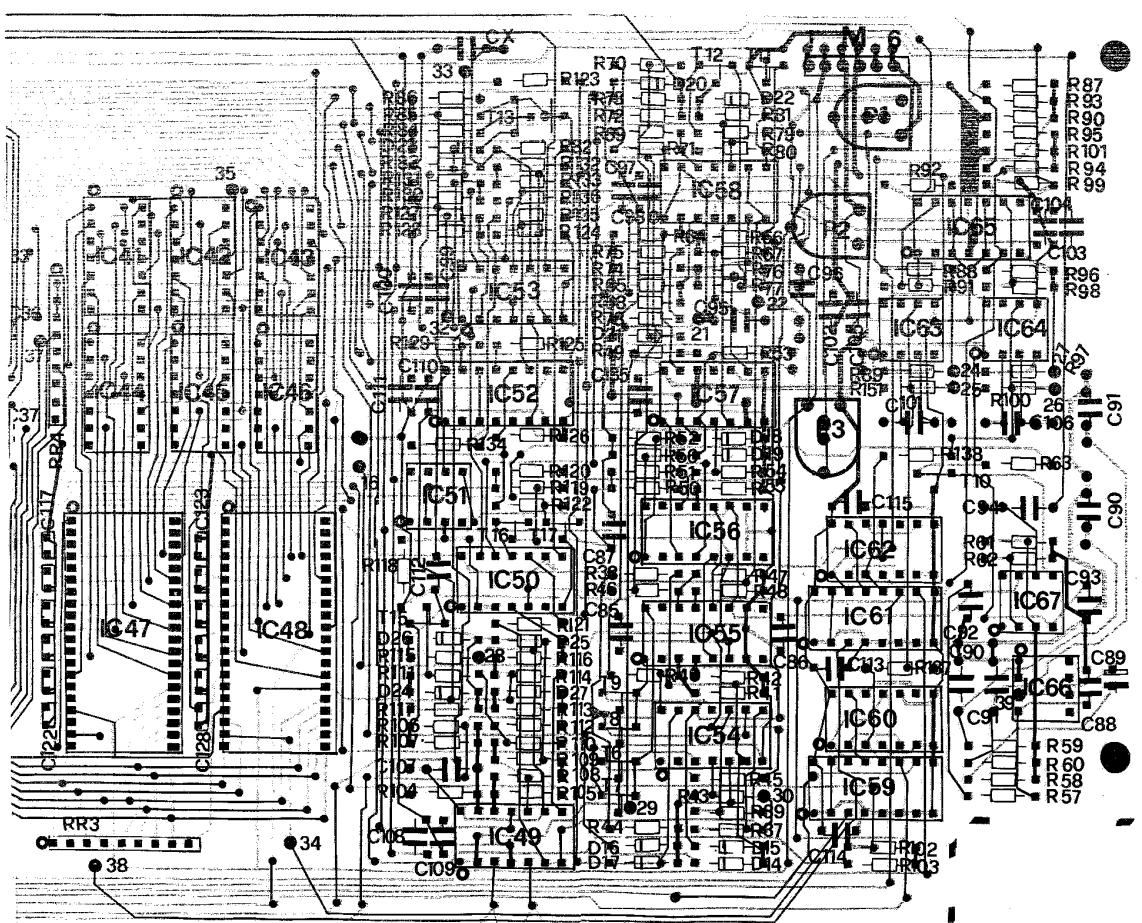
- R* IMPLIES SPECIAL RESISTOR
- C* IMPLIES CERAMIC CAPACITOR
- ALL PNP TRANSISTORS ARE BC 560 part code 364.99.0004
- ALL NPN TRANSISTORS ARE BC 239 part code 364.99.0005
- ALL DIODES ARE 1N4148
- ALL RESISTORS ARE 1/4 WATT
- ALL ELECTROLYTIC CAPACITORS ARE 16 V DC UNLESS OTHERWISE INDICATED.

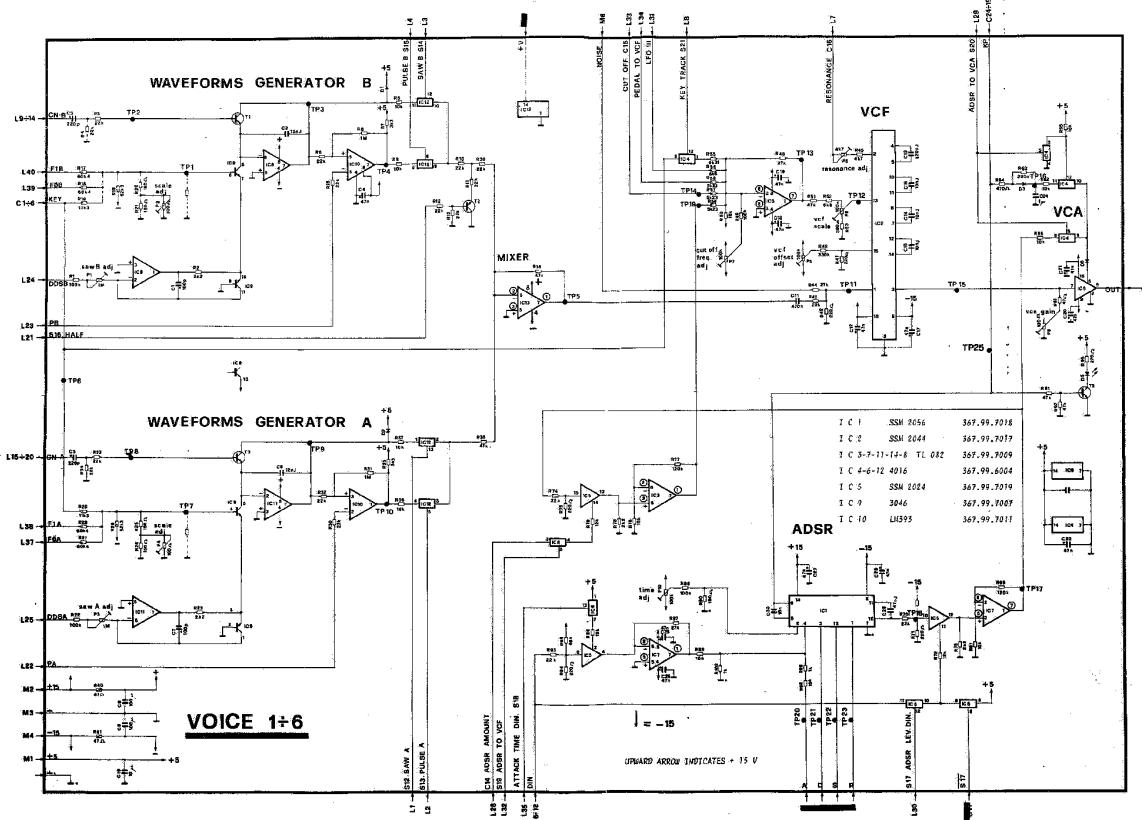
GENERATION SECTION PC. 440 99 5009 OR 5010

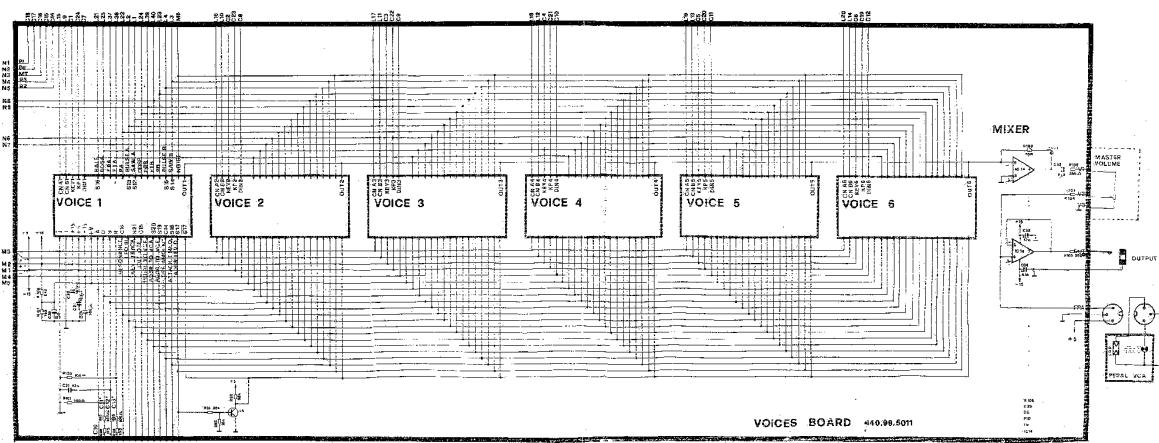
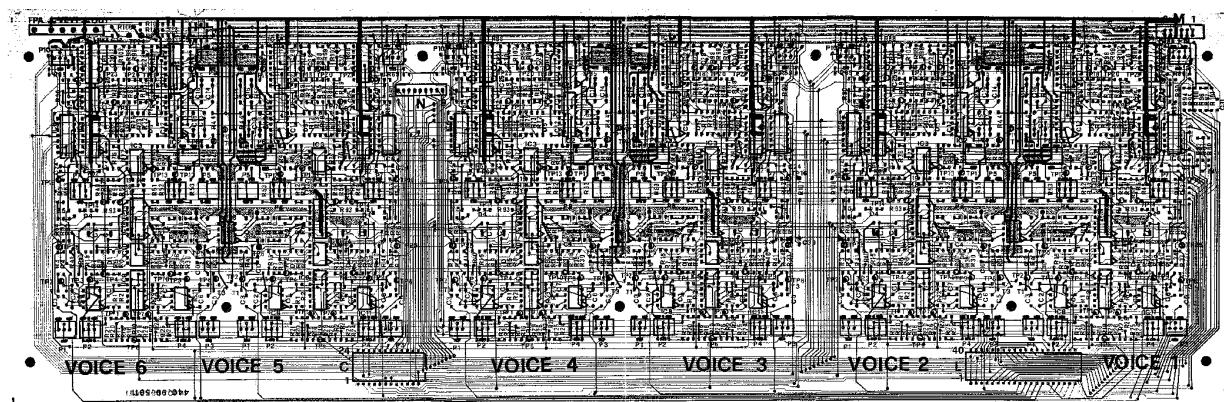
(RIGHT)

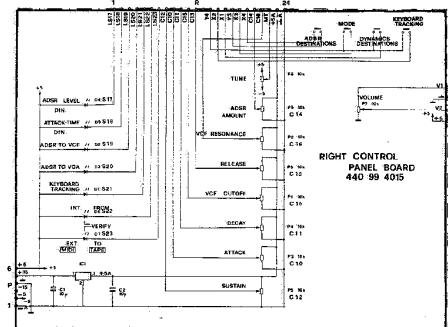
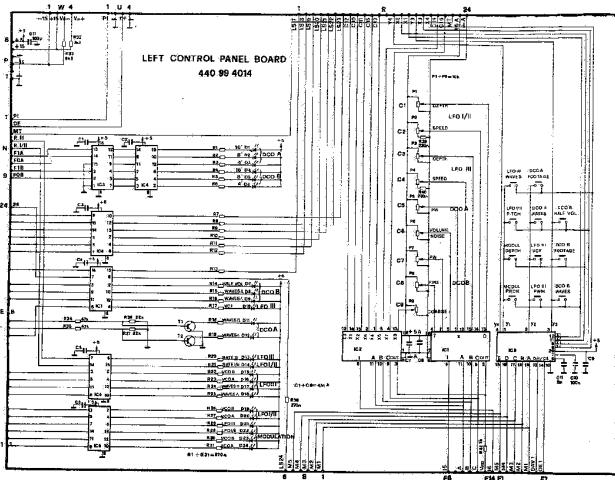
UPWARD ARROW INDICATES +5 V









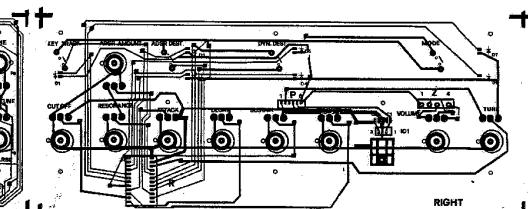
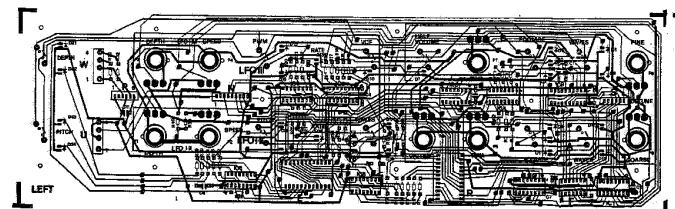


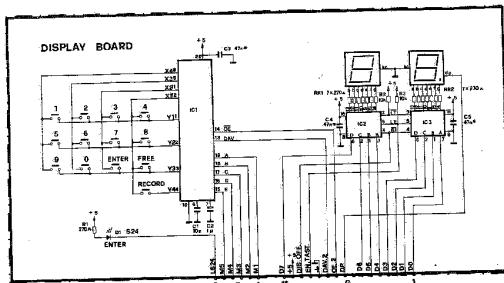
LEFT CONTROL PANEL D.C.G.

I C 3-2	4051	367.99.6013
I C 3	4555	367.99.6034
I C 4-6	4049	367.99.6012
I C 9	74C923	367.99.6035

RIGHT CONTROL PANEL A.D.S.R.

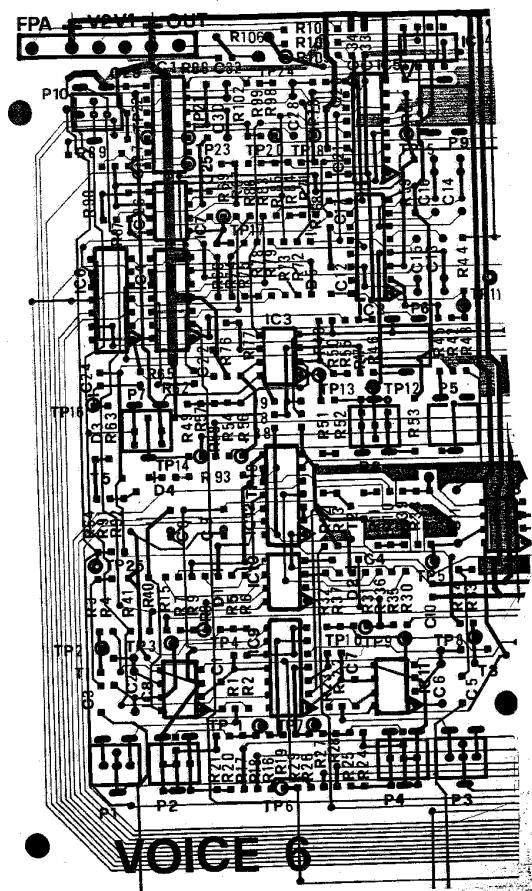
I C 1	7405	367.99.8059
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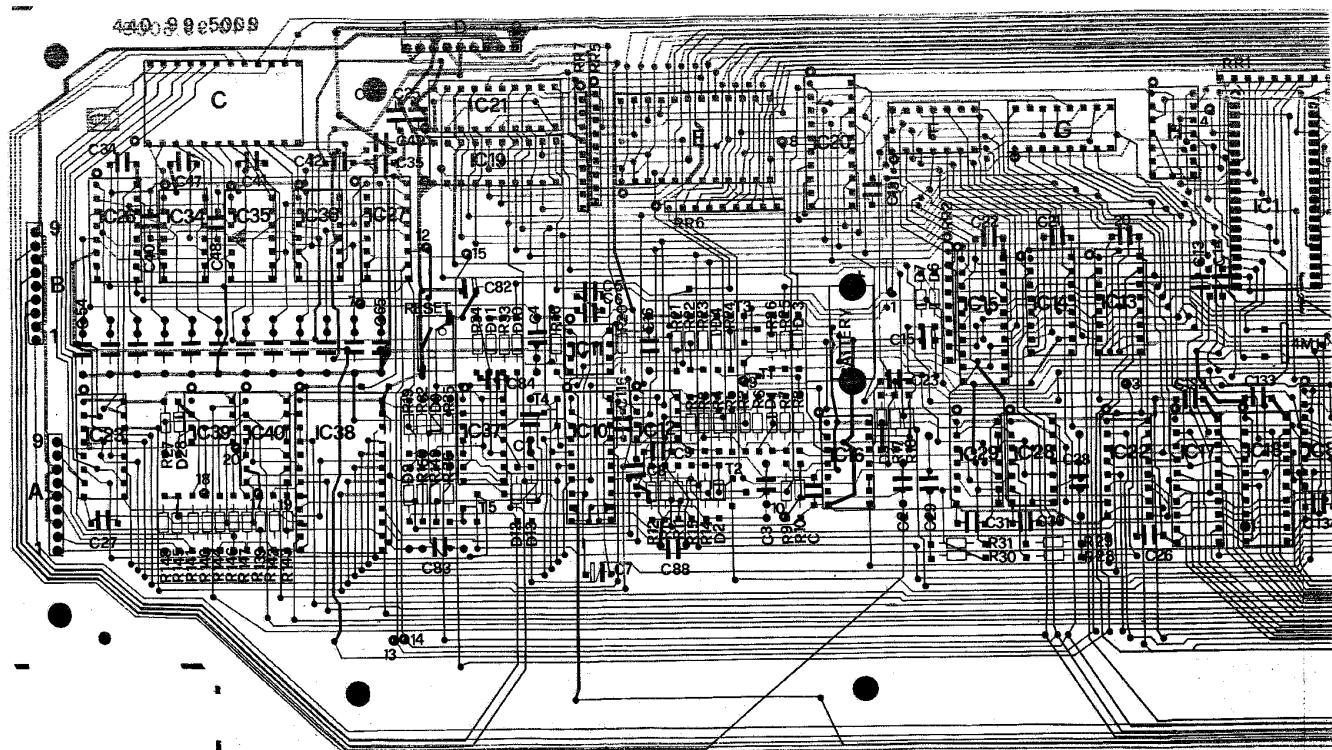


DISPLAY BOARD

I C 1	74C93	567.99.4035
I C 2-3	4511	567.99.6027
DISPLAY	MAN 4140	561.99.9001



CPU SECTION P. C. 440 99 5009 OR 5010 (LEFT)



9 5009 OR 5010 (LEFT)

